

Position Title QIP (Quality In Process Coordinator)

Position Location Chester, California

Position Description This position is responsible for all lumber quality from the log yard to the finished product at the Planing Mill

Position Responsibilities

- Check sizes on headrig, C-Frame and resaw at start of shift, immediately after lunch and after every saw change and record results
- Check Optimizers several times every morning and afternoon to insure proper solution. Also review parameters and prices at least weekly
- Check or train operators to check sizes on resaw every 15 minutes on both shifts
- Measure and record at least five boards from headrig, resaw and C-Frame daily, checking for taper, wedging, between and within board variations
- Measure and record at least ten boards from board edger daily
- Measure and record at least twenty five boards daily from double arbor, checking and recording mismatch
- Check lumber units for proper sticker placement, deck stick placement, stickers being tied in and overall quality twice a day and record results
- Check lumber lengths and board end quality out of the trimmer at least twice in the morning and twice in the afternoon and record results
- Check log lengths out of the small barker at least once in the morning and once in the afternoon and record results
- Check log lengths on the big barker when it is being ran and record results
- Run the re-run back through each day and check reasons it was remanned
- Develop a QC report, reporting sawmill size statistics, safety, any unusual happenings with optimizers, operators, or machines, planer grade recovery report, shipping quality, and anything of interest for the good of the location. Publish and distribute weekly
- Attend weekly sales meetings
- Visit planning mill daily to review quality and condition of products

Position Requirements

- Minimum 2 years experience in quality control manufacturing operations
- Possess and maintain Lumber Grading Certifications
- Demonstrated proficiency and accuracy, high level of knowledge in lumber grades
- Green and dry end lumber quality knowledge
- Strong interpersonal skills
- Knowledge, experience and skills associated with appropriate computer applications
- Ability to self-direct and prioritize workflow
- Ability to manage several assignments simultaneously and meet deadlines
- High achiever who demands quality work, is efficient and constantly striving to improve processes
- High analytical ability
- Must be able to make decisions based on the best interest of The Collins Companies

- Must be multi-tasked and team oriented
- This position may require periodic travel for the purposes of vendor supplied training and job related skills training

Salary / Wage

\$ Depending on experience plus full benefits

Resume Closing Date

Open until filled

Send Resume to

Janice White
P.O. Box 796, Chester, California 96020
(530) 258-4412
CHEQIP@collinsco.com.

This bulletin is intended as a communication device.

This bulletin reflects a generalization of information and may not reflect all aspects of this position.

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All qualified applicants will receive consideration for employment without regard to race/ethnicity, color, religion, sex, sexual orientation, gender identity, national origin, age, disability, protected veteran status, or any other status protected by law.

Individuals with a disability, who need a reasonable accommodation in the application or hiring process, please contact Human Resources at 503.826.5230 or CollinsHR@collinsco.com.